



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3913-041
Job Sheet 186851



2

Part No: D3913-041

Job Qty: 1 ea

Part Name: Long Basket Base Assembly, 350



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4020 REV A SHEET 4, D3913 REV D SHEETS 1,2,3,4,5 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B chg qty's DD 10.04.12 verified by:EC IPP REV:C 12.07.24 AS PER DWG REV.B DD VERF:EC IPP REV:D 13.08.21 DWG REV.C / ECN 13-624 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/7/18	0.00	0.00	Start Up Large Fab-5		<i>[Signature]</i>
100	Large Fab	1 pcs		12/7/18	0.00	10.00	Large Fab 1		<i>[Signature]</i>
110	QC	1 pcs		12/7/18	0.00	0.00	QC9 <i>D4020-11</i>		<i>CPL</i>
120	QC	1 pcs		12/7/18	0.00	0.00	QC5		<i>CPL</i>
125	HandFinish	1 pcs		12/7/18	0.00	0.29	HandFinish2		<i>DEC 18/12/24</i>
130	Powdercoat	1 pcs		12/7/18	0.00	0.93	Powdercoat2		<i>DEC 18-12-29</i>
135	Packaging	1 pcs		12/7/18	0.00	0.00	Packaging1		<i>DEC 18-12-29</i>
140	QC	1 pcs		12/7/18	0.00	0.00	QC3		<i>DEC 29 2018</i>
150	HandFinish	1 pcs		12/7/18	0.00	0.50	HandFinish4		<i>DEC 18-12-29</i>
160	QC	1 pcs		12/7/18	0.00	0.00	QC5		<i>DEC 29 2018</i>
170	Packaging	1 pcs		12/7/18	0.00	0.00	Packaging3-2		<i>DEC 18-12-29</i>
180	QC21-SA	1 Ea		12/7/18	0.00	0.00	QC21		<i>DEC 31 2018</i>

Part Op 100 - 1- assemble ribs , weld as per dwg D3913 using DT9610A ***inspect before welding mesh*** 2-Cut D4020-1 base
Descriptions: mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners
holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D3913 ***take lid to locate hinge and bracket*** 4-
Weld D4672-1 blanking plates as per dwg
130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat
150 - Pick Kit

1138851 START: 9:00 TEMP: 400° FINISH: 9:30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2581 ✓	Mounting Bracket	2 Ea (2 ea) ✓	90-Start up Operation	<i>5125289</i>
D3913-1 ✓	Rib	1 Ea (1 ea) ✓	90-Start up Operation	<i>5123779</i>
D3913-15 ✓	Wide Handle Plate	1 Ea (1 ea) ✓	90-Start up Operation	<i>5115269</i>
D3913-3 ✓	Rib	1 Ea (1 ea) ✓	90-Start up Operation	<i>5124101</i>
D3913-7 ✓	Rib	2 Ea (2 ea) ✓	90-Start up Operation	<i>5115925</i>
D3913-9 ✓	Hinge Rib	1 Ea (1 ea) ✓	90-Start up Operation	<i>5116572</i>
D3916-041 ✓	Rib Assembly	2 Ea (2 ea) ✓	90-Start up Operation	<i>5132262</i>
D3916-5 ✓	Light Rib	3 Ea (3 ea) ✓	90-Start up Operation	<i>5132015</i>
D4016-1 ✓	Hinge Half, Base	3 Ea (3 ea) ✓	90-Start up Operation	<i>5115309</i>
D4017-7 ✓	Rib	3 Ea (3 ea) ✓	90-Start up Operation	<i>5123991</i>
D4017-9 ✓	Rib	2 Ea (2 ea) ✓	90-Start up Operation	<i>5131359</i>

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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